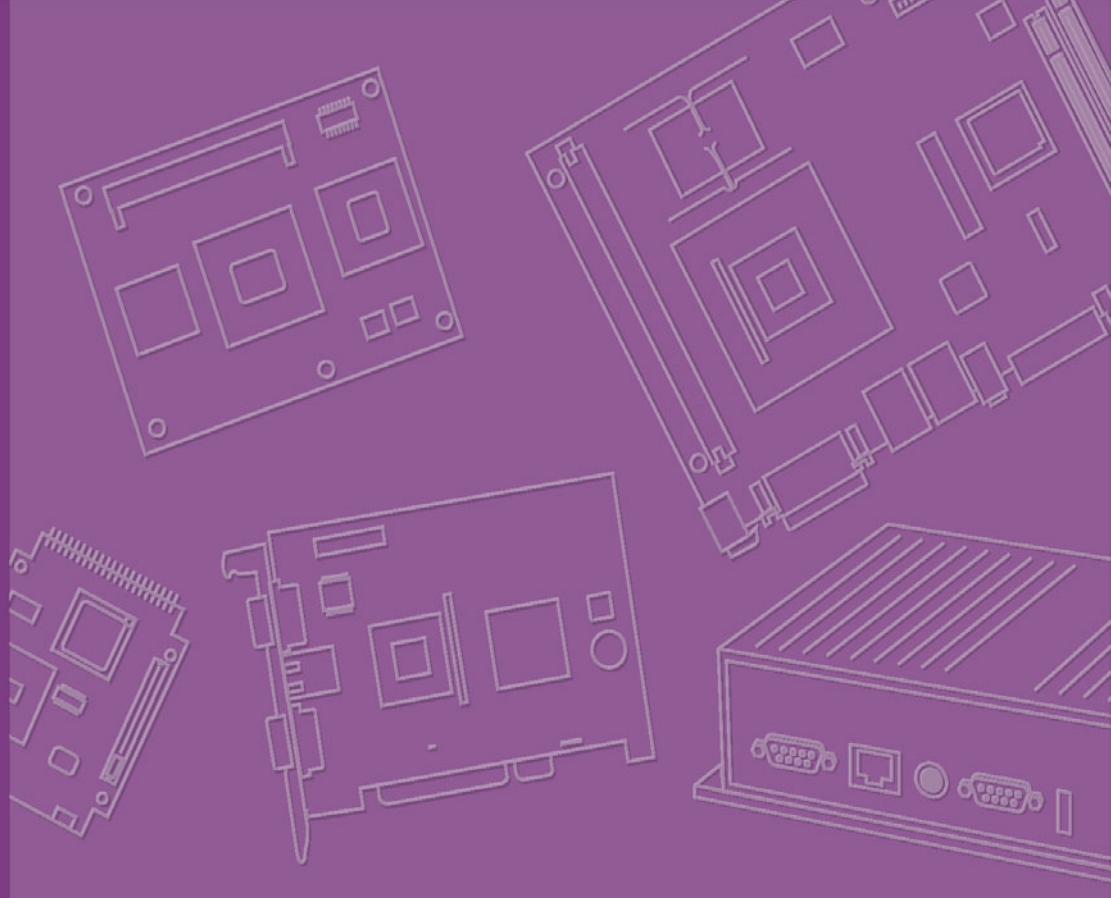


User Manual



IPC-622 Series

**6U, Multi-segment, Rackmount
Industrial Computer Chassis**

Trusted ePlatform Services

ADVANTECH

Copyright

The documentation and the software included with this product are copyrighted 2009 by Advantech Co., Ltd. All rights are reserved. Advantech Co., Ltd. reserves the right to make improvements in the products described in this manual at any time without notice. No part of this manual may be reproduced, copied, translated or transmitted in any form or by any means without the prior written permission of Advantech Co., Ltd. Information provided in this manual is intended to be accurate and reliable. However, Advantech Co., Ltd. assumes no responsibility for its use, nor for any infringements of the rights of third parties, which may result from its use.

Acknowledgements

The IPC-622, PCA-6120, PCA-6120P4, PCA-6120D, PCA-6120DP4, PCA-6120Q, PCA-6120P12, PCA-6120P18, PCA-6119P7, PCA-6119P16, PCA-6119P17, PCA-6118DP7, PCA-6116QP2, and PCA-6115QP2X-A1 are trademarks of Advantech Co., Ltd.

All other product names or trademarks are properties of their respective owners.

On-Line Technical Support

For technical support and service, please visit our support website at:
<http://www.advantech.com/support>

Safety Instructions

1. Read these safety instructions carefully.
2. Keep this user manual for later reference.
3. Disconnect this equipment from AC outlet before cleaning. Do not use liquid or spray detergents for cleaning.
4. For pluggable equipment, the power outlet shall be installed near the equipment and shall be easily accessible.
5. Keep this equipment away from humidity.
6. Put this equipment on a reliable surface during installation. Dropping it or letting it fall could cause damage.
7. Do not leave this equipment in an environment unconditioned where the storage temperature under 0°C (32°F) or above 40°C (104°F), it may damage the equipment.
8. The openings on the enclosure are for air convection hence protects the equipment from overheating. DO NOT COVER THE OPENINGS.
9. Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
10. Place the power cord such a way that people can not step on it. Do not place anything over the power cord. The voltage and current rating of the cord should be greater than the voltage and current rating marked on the product.
11. All cautions and warnings on the equipment should be noted.
12. If the equipment is not used for long time, disconnect it from the power source to avoid being damaged by transient over-voltage.
13. Never pour any liquid into ventilation openings. This could cause fire or electrical shock.
14. Never open the equipment. For safety reasons, the equipment should be opened only by qualified service personnel.
15. If any of the following situations arises, get the equipment checked by service personnel:
 - a. The power cord or plug is damaged.
 - b. Liquid has penetrated into the equipment.
 - c. The equipment has been exposed to moisture.
 - d. The equipment does not work well or you cannot get it to work according to user manual.
 - e. The equipment has been dropped and damaged.
 - f. The equipment has obvious signs of breakage.
16. **CAUTION:** The computer is provided with a battery-powered real-time clock circuit. There is a danger of explosion if battery is incorrectly replaced. Replace only with same or equivalent type recommended by the manufacturer. Discard used batteries according to the manufacturer's instructions.
17. THE COMPUTER IS PROVIDED WITH CD DRIVES COMPLY WITH APPROPRIATE SAFETY STANDARDS INCLUDING IEC 60825.

CLASS 1 LASER PRODUCT
KLASSE 1 LASER PRODUKT

18. This device complies with Part 15 of the FCC rules. Operation is subject to the following two conditions:
 - 1). This device may not cause harmful interference, and

-
- 2). This device must accept any interference received, including interference that may cause undesired operation.
 - 19. **CAUTION:** Always completely disconnect the power cord from your chassis whenever you work with the hardware. Do not make connections while the power is on. Sensitive electronic components can be damaged by sudden power surges.
 - 20. **CAUTION:** Always ground yourself to remove any static charge before touching the motherboard, backplane, or add-on cards. Modern electronic devices are very sensitive to static electric charges. As a safety precaution, use a grounding wrist strap at all times. Place all electronic components on a static-dissipative surface or in a static-shielded bag when they are not in the chassis.
 - 21. **CAUTION:** Any unverified component could cause unexpected damage. To ensure the correct installation, please always use the components (ex. screws) provided with the accessory box.

A Message to the Customer

Advantech Customer Services

Each and every Advantech product is built to the most exacting specifications to ensure reliable performance in the harsh and demanding conditions typical of industrial environments. Whether your new Advantech equipment is destined for the laboratory or the factory floor, you can be assured that your product will provide the reliability and ease of operation for which the name Advantech has come to be known. Your satisfaction is our primary concern. Here is a guide to Advantech's customer services. To ensure you get the full benefit of our services, please follow the instructions below carefully.

Technical Support

We want you to get the maximum performance from your products. If you run into technical difficulties, we are here to help. For the most frequently asked questions, you can easily find answers in your product documentation. These answers are normally a lot more detailed than the ones we can give over the phone.

Please consult this manual first. If you still cannot find the answer, gather all the information or questions that apply to your problem, and with the product close at hand, call your dealer. Our dealers are well trained and ready to give you the support you need to get the most from your Advantech products. In fact, most problems reported are minor and are easily solved over the phone.

In addition, free technical support is available from Advantech engineers every business day. We are always ready to give advice on application requirements or specific information on the installation and operation of any of our products.

Product Warranty (2 years)

Advantech warrants to you, the original purchaser, that each of its products will be free from defects in materials and workmanship for two years from the date of purchase.

This warranty does not apply to any products which have been repaired or altered by persons other than repair personnel authorized by Advantech, or which have been subject to misuse, abuse, accident or improper installation. Advantech assumes no liability under the terms of this warranty as a consequence of such events.

Because of Advantech's high quality-control standards and rigorous testing, most of our customers never need to use our repair service. If an Advantech product is defective, it will be repaired or replaced at no charge during the warranty period. For out-of-warranty repairs, you will be billed according to the cost of replacement materials, service time and freight. Please consult your dealer for more details.

If you think you have a defective product, follow these steps:

1. Collect all the information about the problem encountered. (For example, CPU speed, Advantech products used, other hardware and software used, etc.) Note anything abnormal and list any onscreen messages you get when the problem occurs.
2. Call your dealer and describe the problem. Please have your manual, product, and any helpful information readily available.
3. If your product is diagnosed as defective, obtain an RMA (return merchandise authorization) number from your dealer. This allows us to process your return more quickly.
4. Carefully pack the defective product, a fully-completed Repair and Replacement Order Card and a photocopy proof of purchase date (such as your sales receipt) in a shippable container. A product returned without proof of the purchase date is not eligible for warranty service.
5. Write the RMA number visibly on the outside of the package and ship it prepaid to your dealer.

Initial Inspection

When you open the carton, please make sure that the following materials have been shipped:

- IPC-622 Chassis
- User Manual
- Warranty Card
- Accessory box with a pack of screws (for fixing disk drives, backplane and ear handles), one piece EMI spring shielding, a pair of keys, a pair of ear handles, three spare filters and two 4-pin power wires.

If any of these items are missing or damaged, contact your distributor or sales representative immediately. We have carefully inspected the IPC-622 mechanically and electrically before shipment. It should be free of marks and scratches and in perfect working order upon receipt. As you unpack the IPC-622, check it for signs of shipping damage. (For example, damaged box, scratches, dents, etc.) If it is damaged or it fails to meet the specifications, notify our service department or your local sales representative immediately. Also notify the carrier. Retain the shipping carton and packing material for inspection by the carrier. After inspection, we will make arrangements to repair or replace the unit.

Contents

Chapter 1	General Information	1
1.1	Introduction	2
1.2	Specifications	2
1.3	Power Supply Options.....	3
	Table 1.1: Power Supply Options	3
1.4	Environment Specifications	3
	Table 1.2: Environment Specifications	3
1.5	Dimension Diagram.....	4
	Figure 1.1 Dimension diagram.....	4
Chapter 2	System Setup	5
2.1	Removing the Top Cover	6
	Figure 2.1 Removing the top cover.....	6
2.2	Installing the Backplane	7
	Figure 2.2 Installing the backplane	7
2.3	Installing CPU Card and Add-on Cards	8
2.3.1	Installing single CPU card and Add-on Cards.....	8
	Figure 2.3 Installing a CPU card or a full-length add-on card	8
2.3.2	Installing Dual CPU Cards onto a Dual-Segment Backplane	9
2.4	Rubber Pad	10
	Figure 2.4 Top cover with the rubber pad.....	10
2.5	Installing Disk Drives	11
	Figure 2.5 Taking out the disk drive housing	11
	Figure 2.6 Installing the disk drives	11
2.6	Attaching the Ears and Handles.....	12
Chapter 3	Operation	13
3.1	The Front Panel	14
3.1.1	Switch and Buttons	14
3.1.2	LED Indicators for System Status	14
	Figure 3.1 LED indicators	14
	Table 3.1: LED Indicators for System Status	14
3.1.3	LED Indicators for Power Status.....	14
	Table 3.2: LED Indicators for Power Status	15
3.2	Replacing the Cooling Fan	15
	Figure 3.2 Replacing the cooling fan	15
3.3	Replacing the Filter	15
3.3.1	Replacing the Filter behind the Front Upper Cover	16
	Figure 3.3 Replacing the filter.....	16
3.3.2	Replacing the Filter behind the Front Door	16
	Figure 3.4 Replacing the filter	16
3.4	Replacing the Power Supply	16
3.4.1	The Redundant Power Supply Model	16
	Figure 3.5 Replacing the redundant power supply module	17
	Figure 3.6 Power cord plugs orientation on the socket.....	17
3.4.2	The Single Power Supply Model.....	17
	Figure 3.7 Replacing the single power supply	18

Chapter 4 Alarm Board 19

4.1	Alarm Board Layout	20
	Figure 4.1 Alarm board layout	20
4.2	Alarm Board Specifications	20
4.2.1	Connectors, Jumper and Pin Definition	21
	Table 4.1: CN1, Auxiliary external power connector, standard mini 4-Pin power connector	21
	Table 4.2: CN4, Thermal sensor connector	21
	Table 4.3: CN13, Voltage detection input connector	21
	Table 4.4: CN16, Power good input connector	21
	Table 4.5: CN17, Alarm reset connector	21
	Table 4.6: CN18, Output connector to LED board	21
	Table 4.7: CN26, External HDD LED connector	21
	Table 4.8: FAN1~FAN7, Fan connectors	21
	Table 4.9: J1, External Buzzer	22
	Table 4.10: SW1, Fan number select switch	22
4.2.2	Switch Settings	22
	Table 4.11: SW1, Fan number setting	22
4.3	Thermal Sensor	23
	Figure 4.2 Thermal sensor location	23
	Figure 4.3 Thermal sensor module	23
	Table 4.12: CN1 & CN2, Temperature sensor connector	24
	Table 4.13: SW1, Thermal sensor I.D. number setting	24

Appendix A Exploded Diagram 25

A.1	Exploded Diagram	26
	Figure A.1 Exploded Diagram (1)	26
	Figure A.2 Exploded Diagram (2)	26

Appendix B Backplane Options 27

B.1	Backplane Options	28
	Table B.1: Backplane Options	28

Chapter 1

General Information

This chapter provides general information about the IPC-622.

Sections include:

- Introduction
- Specifications
- Power Supply Options
- Environment Specification
- Dimension Diagram

1.1 Introduction

The IPC-622 is a 6U, rackmount industrial computer chassis designed for multi-system applications. It supports a backplane with up to 20 slots for a quad-segment industrial system. It is configured with a 400 W or 500 W PS/2 power supply or 460 W redundant power supply.

Unique alarm detection and notification to reduce system down time

The IPC-622 comes with a unique alarm module. This module automatically detects the system operating conditions, such as power, HDD, fan, and system temperature. The front LED indicators show the system and power status clearly. In the event of system failure, the alarm module will make an audible beep to warn users to take essential actions.

Flexible storage options

IPC-622 provides abundant data storage solutions, such as two drive housings that hold four front-accessible 5.25" devices (optical disk drives or removable disk drives), and two internal 3.5" HDD. The IPC-622 chassis allows integration with a wide range computing peripherals.

Outstanding mechanical designs

The IPC-622 is designed for multi-system use. With abundant power supply options and four high speed cooling fans support, it provides reliable operation and good air-flow design. The shockproof drive bay and the rubber pad with rubber cushions protect the system against harsh industrial environments and unexpected shock. The front door with user-friendly rotary lock prevents unauthorized access to the data storage. The redundant power supply module is hot-swappable and rear accessible. All these easily-maintained modules reduce the system's Mean Time to Repair (MTTR) and make IPC-622 the best solution for price, performance and total cost of ownership.

1.2 Specifications

- **Construction:** Heavy-duty steel
- **Disk drive capacity:** Four front accessible 5.25" disk drives and two internal 3.5" disk drives
- **LED Indicators on front panel:** Bi-color LEDs (green/red) for Power, Fan and Temperature status; single-color LEDs (green) for HDD activity and Power Singles Status (+5 V, -5 V, +12 V, -12 V and +3.3 V)
- **Switch and buttons on front panel:** Power switch, Alarm Reset button and up to four System Reset buttons behind the lockable front door
- **Cooling fans:** Four 9 cm x 9 cm (53 CFM) cooling fans
- **Air filters:** Two filters (142 mm x 97 mm) behind the front door. One filter (380 mm x 92 mm) behind the upper front cover.
- **Chassis color:** Beige (Pantone 414U)
- **Gross weight:** 30 kg (66 lbs)
- **Dimensions (W x H x D):** 482 x 266 x 465 mm (19" x 10.5" x 18.3")

1.3 Power Supply Options

Table 1.1: Power Supply Options

Model Name	1757000193G	1757000162G	1757001757
Watt	400 W max. (with PFC)	500 W max. (with PFC)	460 W max. (1+1 redundant)
Input rating	100 ~ 240 V _{AC} (Full range)	100 ~ 240 V _{AC} (Full range)	100 ~ 240 V _{AC} (Full range)
Output voltage	+5 V @ 35 A, +3.3 V @ 25 A, +12 V @ 30 A, -5 V @ 0.8 A, -12 V @ 1 A, +5 V _{SB} @ 2 A	+5 V @ 40 A, +3.3 V @ 30 A, +12 V @ 32 A, -5 V @ 0.8 A, -12 V @ 1 A, +5 V _{SB} @ 2 A	+5 V @ 40 A, +3.3 V @ 30 A, +12 V @ 32 A, -5 V @ 0.8 A, -12 V @ 1 A, +5 V _{SB} @ 2 A
Minimum load	+5 V @ 3 A, +12 V @ 1 A, +5 V _{SB} @ 0.1 A	+5 V @ 2.5 A, +12 V @ 1 A, +5 V _{SB} @ 0.1 A	+5 V @ 5 A, +3.3 V @ 1 A, +12 V @ 2.5 A, +5 V _{SB} @ 0.1 A
MTBF	91,000 hours @ 25°C	98,000 hours @ 25°C	100,000 hours @ 25°C
Safety	UL/TUV/CB/CCC	UL/TUV/CB/CCC	UL/TUV/CB/CCC

1.4 Environment Specifications

Table 1.2: Environment Specifications

Environment	Operating	Non-operating
Temperature	0 to 40°C (32 to 104°F)	-20 to 60°C (-4 to 140°F)
Humidity	10 to 85% @ 40°C, non-condensing	10 to 95% @ 40°C, non-condensing
Vibration	1 Grms	2 G
Shock	10 G with 11 ms duration, half sine wave	30 G
Safety	CE compliant	

1.5 Dimension Diagram

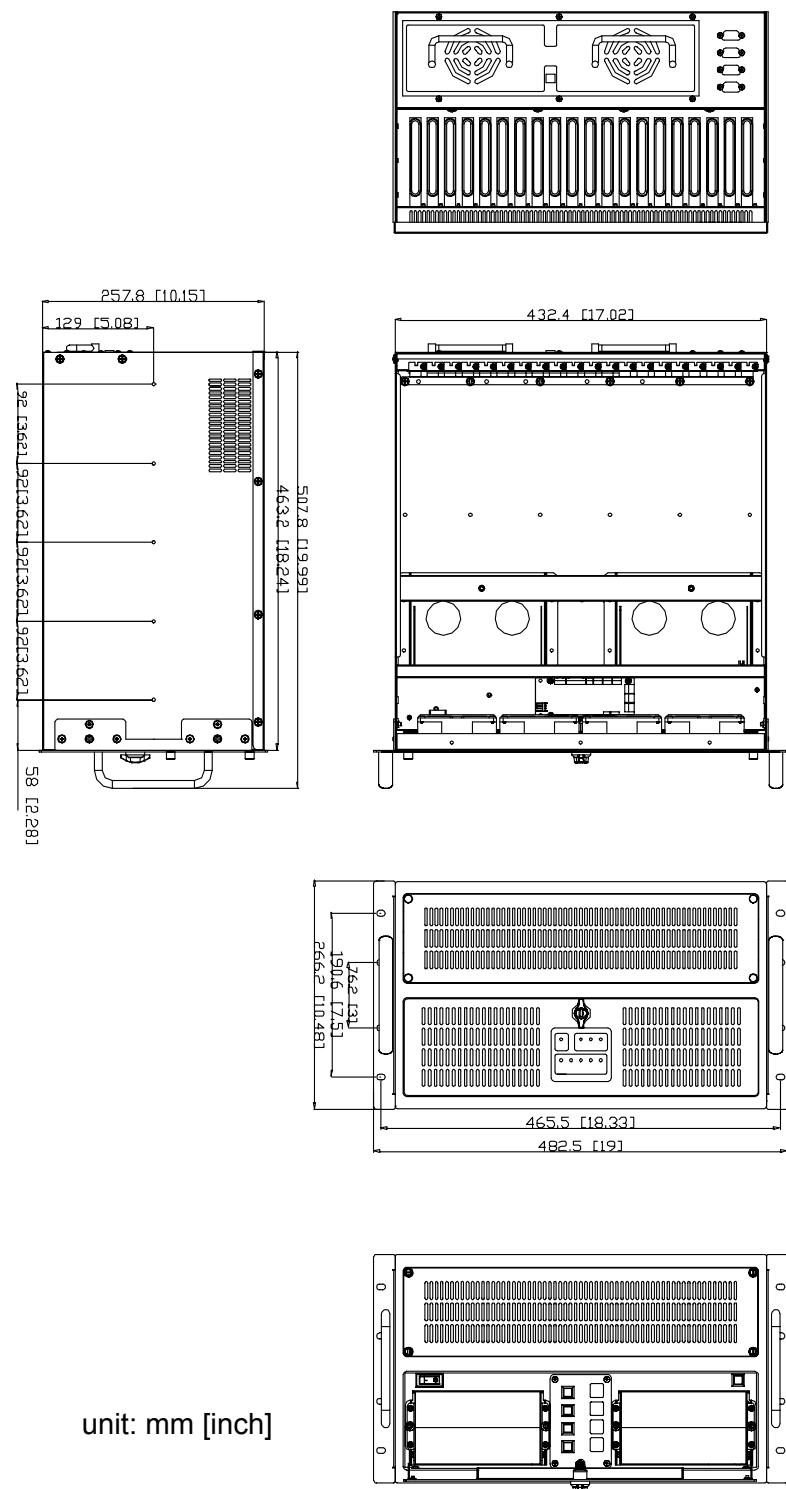


Figure 1.1 Dimension diagram

Chapter 2

System Setup

This chapter introduces the installation process.

Sections include:

- Installing the Backplane
- Installing the CPU card or Add-on Card
- Installing Disk Drives
- Attaching the Ears and Handles

The following procedures instruct users on installing the backplane, add-on cards, disk drives into the IPC-622 chassis. Please refer to Appendix A, Exploded Diagram, for detailed parts names for the IPC-622.

Caution!

Use caution when installing or operating the components with the chassis open. Be sure to turn off the power, unplug the power cord and ground yourself by touching the metal chassis before you handle any components inside the machine.



2.1 Removing the Top Cover

To remove the top cover, please refer to Figure 2.1 and proceed as below.

1. Remove the eight screws along the sides of the cover and three screws along the front of the top cover.
2. Remove the top cover.

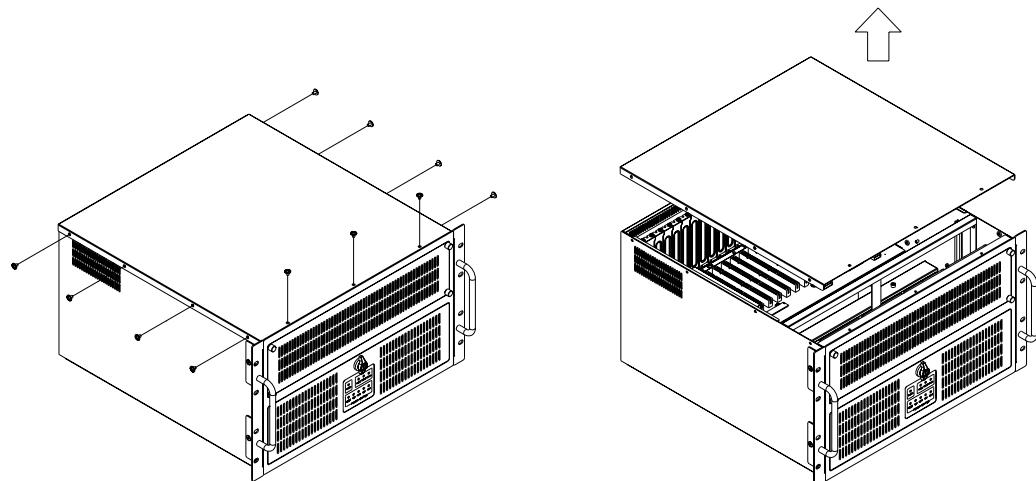


Figure 2.1 Removing the top cover

2.2 Installing the Backplane

The IPC-622 supports backplanes of up to 20 slots. To install the backplane, please refer to Figure 2.2 and proceed as follows:

1. Attach the EMI spring shielding on the backplane. Put the backplane in the proper location and then fasten it onto the chassis.
2. For the PICMG 1.0 BACKPLANE, connect the orange-white wire from connector “HCN1” on the backplane to connector “CN21” on the CPU card.
3. Connect the 12-pin AT power connector (to PICMG1.0 backplane), 20-pin (or 24-pin) ATX power connector (to PICMG1.3 backplane), 6-pin +3.3 V and 6-pin +5 V power connector from the power supply to the backplane.

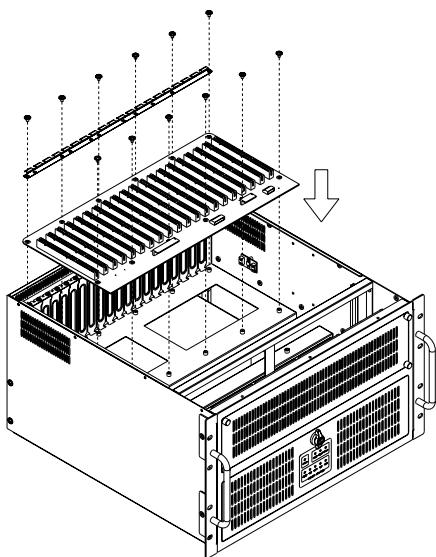


Figure 2.2 Installing the backplane

2.3 Installing CPU Card and Add-on Cards

2.3.1 Installing single CPU card and Add-on Cards

IPC-622 supports up to 20 add-on cards. To install a CPU card or add-on cards, please proceed as follows:

1. Select a vacant PICMG slot for the full-length CPU card or PCI/ISA slot for other add-on cards and remove the corresponding I/O bracket attached to the rear plate of the chassis.
2. Insert the CPU card with CPU, CPU cooler, RAM, and necessary cables installed or add-on card vertically into the proper slot (See Figure 2.3). For CPU cards or full-length cards, please make sure that the card bracket has been inserted properly and the other edge of the card has been inserted into the plastic guiding fillister. Fasten the card by a screw on top of the I/O bracket.
3. Repeat Step 1 and 2 if there is more than one add-on card to be installed.
4. For the PICMG1.3 backplane, plug the ATX power connector from the power supply into the CPU card to be installed.
5. Plug the relevant wires on the chassis to the CPU card such as 9-pin USB wire, power switch wire, system reset switch wire, power LED wire, and HDD LED wire.
6. For the PICMG1.0 Backplane, connect the orange-white wire from the connector “CN20” on the CPU card to the connector “HCN1” on the backplane. Connect the 4-pin +12 V power connector from the power supply to the CPU card.

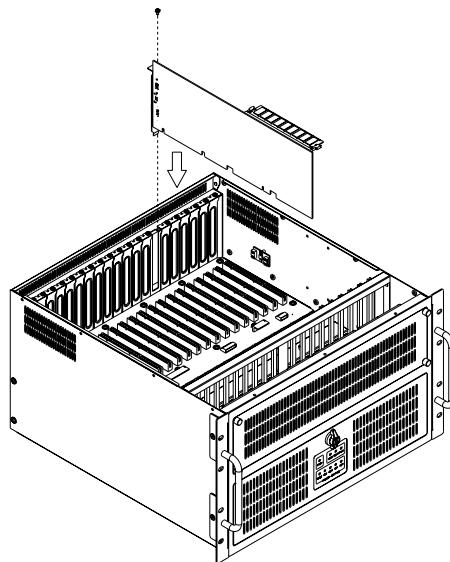
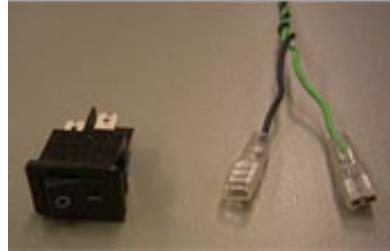


Figure 2.3 Installing a CPU card or a full-length add-on card

2.3.2 Installing Dual CPU Cards onto a Dual-Segment Backplane

Note! If users want to install two CPU cards onto a dual-segment backplane, it is recommended that they change the system from ATX to AT mode. To do so, please proceed as follows:

1. Find the green-black lines from the redundant power supply, and get the AT switch from the accessory box.



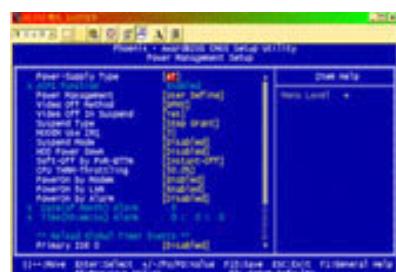
2. Connect the green-black lines to the AT switch.



3. Replace the ATX switch with the AT switch.



4. Change each CPU card's "Power-Supply Type" from "ATX" to "AT" before the OS installation.



2.4 Rubber Pad

The rubber pad underneath the top cover is designed to protect CPU cards from vibration and shock. (See Figure 2.4).

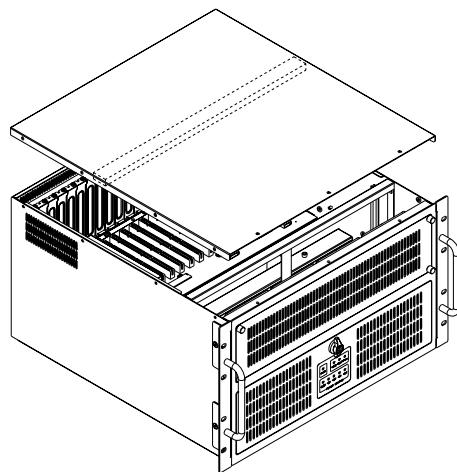


Figure 2.4 Top cover with the rubber pad

2.5 Installing Disk Drives

The IPC-622 supports four 5.25" disk drives (such as CD-ROM drive, CD-R/W drive, DVD-ROM drive, or removable disk drives, etc.). To install the disk drive, please proceed as follows:

1. Unscrew the four screws on the front of the disk drive shield. Hold the two thumb screws to take out the disk drive housing. (Figure 2.5)
2. Insert the disk drive in place in the disk drive housing, and then fix it with the screws provided. (Figure 2.6)
3. Connect the suitable cables from the CPU card to each disk drive or device. Then plug the 4-pin power connector into each disk drive.
4. Put back the disk drive housing to the correct location and fasten it with the four screws.

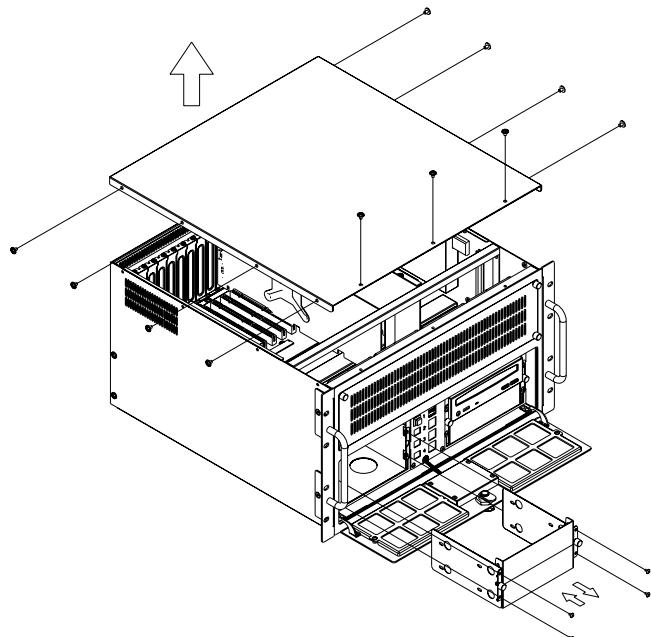


Figure 2.5 Taking out the disk drive housing

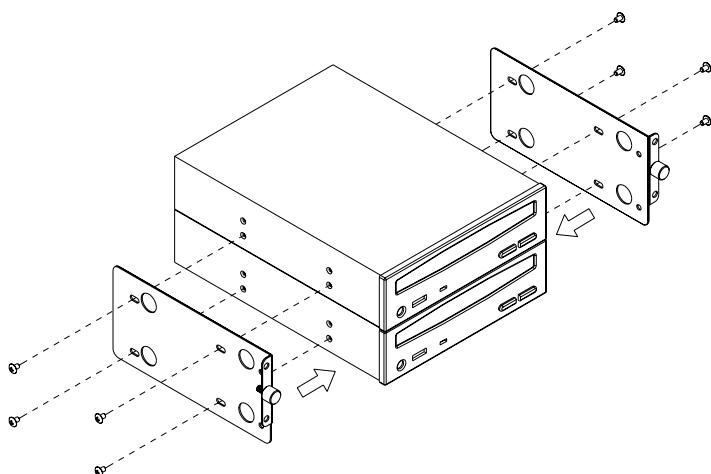


Figure 2.6 Installing the disk drives

2.6 Attaching the Ears and Handles

There is a pair of ears and a pair of handles in the accessory box. Fasten them to the front-right and front-left edges of the chassis with the screws provided.

Chapter 3

Operation

This chapter introduces the system operation information.

Sections include:

- The Front Panel
- Replacing the Cooling Fan
- Cleaning the Filters
- Replacing the Power Supply

3.1 The Front Panel

On the front panel, there is one Power On/Off switch, one Alarm Reset button, four System Reset buttons, and four USB ports. There are 9 LED indicators on the lockable front door. Their individual functions are described below.

3.1.1 Switch and Buttons

Power On/Off switch: Press this button to turn the system power on or off.

System Reset button: Press this button to reboot the individual system (up to four systems).

Alarm Reset button: Whenever a fault occurs in the system (e.g., fan failure or the temperature in the chassis is too high), the audible alarm will be activated. Pressing this button will stop the alarm from beeping.

3.1.2 LED Indicators for System Status

The LED panel on the front door shows a series of indicators which are grouped into two categories for System Status and Power Status.

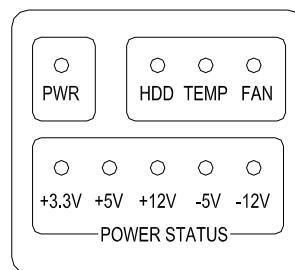


Figure 3.1 LED indicators

The following table describes the LED indicators for System Status.

Table 3.1: LED Indicators for System Status

LED	Description	Green	Red
PWR	System power	Normal	Abnormal
HDD	Hard disk drive activity	Data access	No light
TEMP	Temperature in the chassis	Normal	Abnormal
FAN	Cooling fan status	Normal	Abnormal

When the system powers is on, the PWR LED is always Green.

When the PWR LED is RED, it indicates a redundant power supply module failure. To stop the alarm beep, press the Alarm Reset button. Examine the redundant power supply module right away and replace the failed module with a good one.

If the TEMP LED is RED, it means that inside of the chassis is overheated. An audible alarm will be activated. To stop the alarm beep, press the Alarm Reset button. Inspect the fan filter and the rear section of the chassis immediately. Make sure the airflow inside the chassis is smooth and not blocked by dust or other particles.

When the FAN LED is RED, it indicates a failed cooling fan, and the alarm is also activated. To stop the alarm beep, press the Alarm Reset button and then replace the failed fan with a good one immediately.

3.1.3 LED Indicators for Power Status

The following table is the individual LED which indicates the status of the backplane voltage signals.

Table 3.2: LED Indicators for Power Status

LED	Description	LED on	LED off
+5 V	+5 V signal	Normal	Abnormal
+12 V	+12 V signal	Normal	Abnormal
-5 V	-5 V signal	Normal	Abnormal
-12 V	-12 V signal	Normal	Abnormal
+3.3 V	+3.3 V signal	Normal	Abnormal

When an LED fails to light up, it means there is a problem with one of the voltage signals. Please check if the power supply connector is properly attached to the backplane. If the problem persists, consult with an experienced technician.

3.2 Replacing the Cooling Fan

There are four cooling fans located in the front top of the chassis. They provide the system with ample cooling by blowing air rearwards. To replace the cooling fan, please refer to Figure 3.2 and proceed as below.

1. Remove the front top chassis cover.
2. Loose the thumb screw on top of the fan unit and then smoothly pull it out. It will disconnect the cooling fan power connector.
3. Replace the cooling fan with a new one.
4. Fix the new cooling fan by fastening the thumb screw.
5. Replace the front top chassis cover and fasten it.

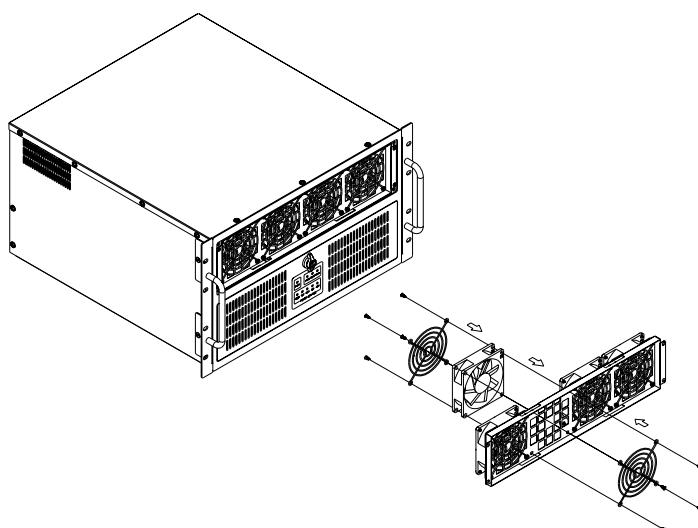


Figure 3.2 Replacing the cooling fan

3.3 Replacing the Filter

The filter blocks dust or particles from the work environment from entering the chassis and extends system life. It is better to replace filters periodically. There is one filter behind the front upper cover and one filter each on the lower left and lower right sides of the front door. To replace a filter, please refer to Figure 3.3 and Figure 3.4 and proceed as follows.

3.3.1 Replacing the Filter behind the Front Upper Cover

1. Loosen the four thumb screws located on the front upper cover and then gently pull it forward. Please see Figure 3.3.
2. Remove the filter and replace it with a new one.
3. Return the front upper cover and then fasten it.

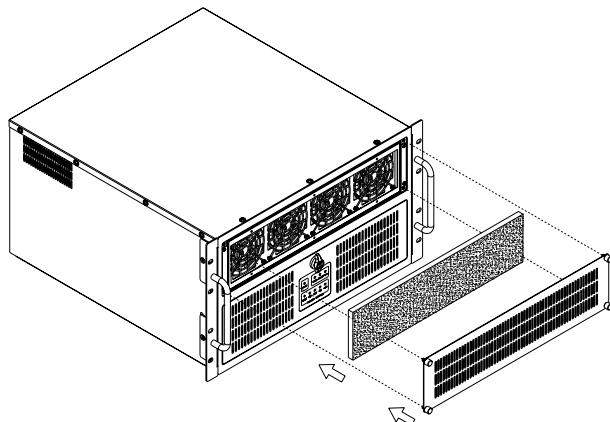


Figure 3.3 Replacing the filter

3.3.2 Replacing the Filter behind the Front Door

1. Open the front door by rotating the lock.
2. Loosen the screw located on the filter cover. Please see Figure 3.4.
3. Remove the filter and replace it with a new one.
4. Return the filter cover and then fasten it.

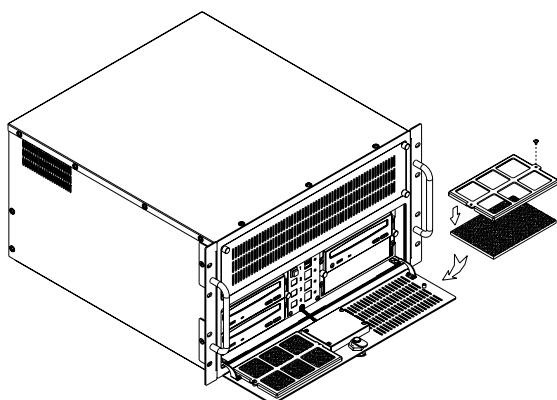


Figure 3.4 Replacing the filter

3.4 Replacing the Power Supply

IPC-622 supports either PS/2 power supply or redundant power supply. To replace the power supply, please see details below.

3.4.1 The Redundant Power Supply Model

The redundant power supply is rear-accessible and hot-swappable. To change the module, please proceed as below.

1. Press the alarm reset button on the front panel to stop the alarm.
2. Unplug the power cord on the failed power supply module.

3. Loosen the screws on the module and then grab the handle to gently pull it out (see Figure 3.5).
4. Make sure that the new power supply module is the same rating as the currently installed one.
5. Slide the power supply module inward until it locks into the right position.
6. Fasten the screws and then plug the power cord.

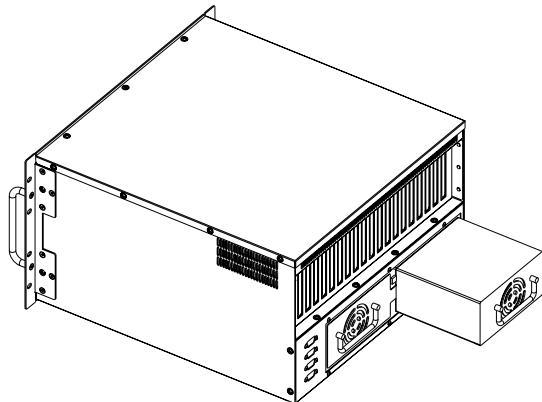


Figure 3.5 Replacing the redundant power supply module

Note!

When you plug the two power cords into the socket, please give them the same orientation (see Figure 3.6).



Figure 3.6 Power cord plugs orientation on the socket

3.4.2 The Single Power Supply Model

With PS/2 power supply model, please proceed as below to replace the power supply.

1. Unplug the power cord from the power supply.
2. Remove the top cover.
3. Unplug the 12-pin AT power connector (or 20-pin (24-pin) ATX power connector), 6-pin +3.3V and 6-pin +5V power connectors from the backplane. And unplug other power connectors from the disk drives.
4. Loose the 8 screws on the top and both sides of the rear lower plate.
5. Remove the four screws which mount the power supply to the rear plate, then remove the rear lower plate and take out the power supply. Please see Figure 3.7.

6. Place a new power supply and fix it onto the rear plate.
7. Return the rear lower plate and then fasten it.
8. Plug the 12-pin AT power connector (or 20-pin (24-pin) ATX power connector), 6-pin +3.3V and 6-pin +5V power connectors to the backplane. And plug other power connectors to the essential disk drives.
9. Return the top cover and fasten it.
10. Plug in the power cord.

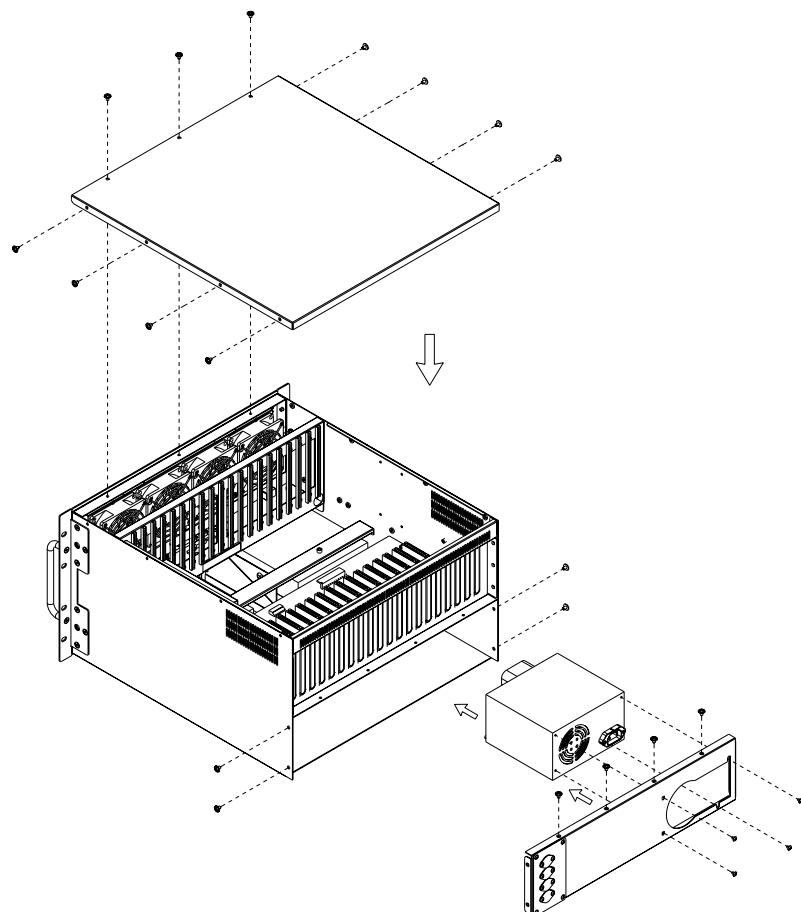


Figure 3.7 Replacing the single power supply

Chapter 4

Alarm Board

This chapter introduces the alarm board and thermal sensor specifications.

Sections include:

- Alarm Board Layout
- Alarm Board Specifications
- Thermal Sensor
- Sensor I.D. Number Setting

The alarm board is located behind the cooling fan near the middle section. The alarm board makes an audible alarm when:

- Any power supply module of the redundant power supply fails
- One of the cooling fans fails
- Internal temperature of the chassis is too high

To stop the alarm beep, simply press the Alarm Reset button on the front panel

4.1 Alarm Board Layout

The layout and detailed specifications of the alarm board are given below.

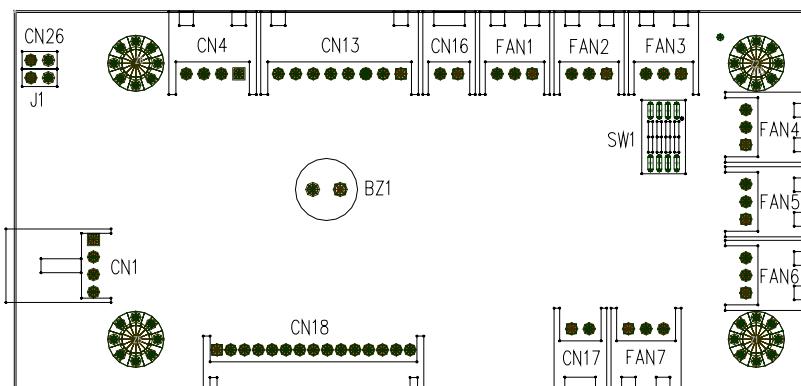


Figure 4.1 Alarm board layout

4.2 Alarm Board Specifications

Input Power: +5 V, +12 V

Input Signals:

- 7 FAN connectors
- One thermal board connector (can connect up to 8 thermal boards in series way)
- One power good input
- One alarm reset input
- One voltage signal connector (connect from backplane, includes ± 12 V, ± 5 V and +3.3 V)
- One hard disk LED connector (connect from CPU card)

Output Signals:

- One LED board connector
- One Buzzer output

4.2.1 Connectors, Jumper and Pin Definition

Table 4.1: CN1, Auxiliary external power connector, standard mini 4-Pin power connector

Pin 1	+12 V	Pin 3	GND
Pin 2	GND	Pin 4	+5 V

Table 4.2: CN4, Thermal sensor connector

Pin 1	+5 V	Pin 3	T_SDAT
Pin 2	T_SCLK	Pin 4	GND

Table 4.3: CN13, Voltage detection input connector

Pin 1	+5 Vsb	Pin 5	+5 V
Pin 2	GND	Pin 6	+3.3 V
Pin 3	GND	Pin 7	-12 V
Pin 4	-5 V	Pin 8	+12 V

Table 4.4: CN16, Power good input connector

Pin 1	Power Good	Pin 2	GND
-------	------------	-------	-----

Table 4.5: CN17, Alarm reset connector

Pin 1	ALARM RESET	Pin 2	GND
-------	-------------	-------	-----

Table 4.6: CN18, Output connector to LED board

Pin 1	GND	Pin 9	Temperature Good
Pin 2	+5 V signal	Pin 10	Temperature Fail
Pin 3	+12 V signal	Pin 11	FAN Good
Pin 4	-5 V signal	Pin 12	FAN Fail
Pin 5	-12 V signal	Pin 13	N/A
Pin 6	HDD_1	Pin 14	+3.3 V signal
Pin 7	Power Good	Pin 15	+5 Vsb signal
Pin 8	Power Fail		

Table 4.7: CN26, External HDD LED connector

Pin 1	HLED_ACT	Pin 2	N/A
-------	----------	-------	-----

Table 4.8: FAN1~FAN7, Fan connectors

Pin 1	GND	Pin 3	FAN_DEC
Pin 2	+12 V		

Table 4.9: J1, External Buzzer

Pin 1	Buzzer	Pin 2	+5 V
-------	--------	-------	------

Table 4.10: SW1, Fan number select switch

Pin 1	GND	Pin 5	GND
Pin 2	FAN_SEL1	Pin 6	FAN_SEL3
Pin 3	GND	Pin 7	GND
Pin 4	FAN_SEL2	Pin 8	RESET

4.2.2 Switch Settings

The alarm board is designed to connect with up to 7 fans. User can set the fan number by adjusting the switch, SW1, on the alarm board.

Table 4.11: SW1, Fan number setting

Fan Number	SW 1-1	SW 1-2	SW 1-3	SW 1-4
0	OFF	OFF	OFF	OFF
1	ON	OFF	OFF	OFF
2	OFF	ON	OFF	OFF
3	ON	ON	OFF	OFF
4 (default)	OFF	OFF	ON	OFF
5	ON	OFF	ON	OFF
6	OFF	ON	ON	OFF
7	ON	ON	ON	OFF

Note!

Please connect the fan connectors in the correct sequence: If two fans are set on SW1, the correct method to connect them into connectors FAN1 and FAN2. If the two fans are connected to other fan connectors, out of sequence, such as FAN1 and FAN3 or FAN2 and FAN3 or FAN3 and FAN4, then the alarm will not function correctly.

4.3 Thermal Sensor

There is one thermal sensor located near the upper rear of the chassis on the right plate. Please refer to Figure 4.2.

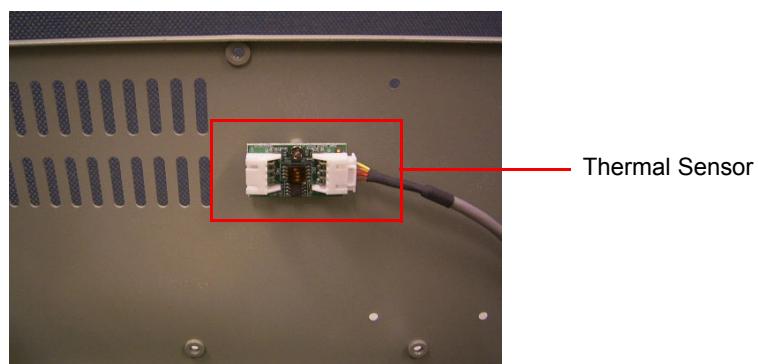


Figure 4.2 Thermal sensor location

Please refer to Figure 4.3 for the thermal sensor module layout. Sensor ID number is adjustable.

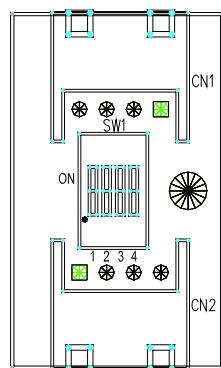


Figure 4.3 Thermal sensor module

The default sensor I.D. number is 1. To set the sensor ID to a different number, adjust switch SW1 on the sensor module; refer to Table 4.13.

Table 4.12: CN1 & CN2, Temperature sensor connector

Pin 1	+5V	Pin 3	T_SDAT
Pin 2	T_SCLK	Pin 4	GND

Table 4.13: SW1, Thermal sensor I.D. number setting

Sensor I.D. No.	SW 1-1	SW 1-2	SW 1-3	SW 1-4
1 (default)	OFF	OFF	OFF	ON
2	OFF	OFF	ON	ON
3	OFF	ON	OFF	ON
4	OFF	ON	ON	ON
5	ON	OFF	OFF	ON
6	ON	OFF	ON	ON
7	ON	ON	OFF	ON
8	ON	ON	ON	ON

Appendix A

Exploded Diagram

A.1 Exploded Diagram

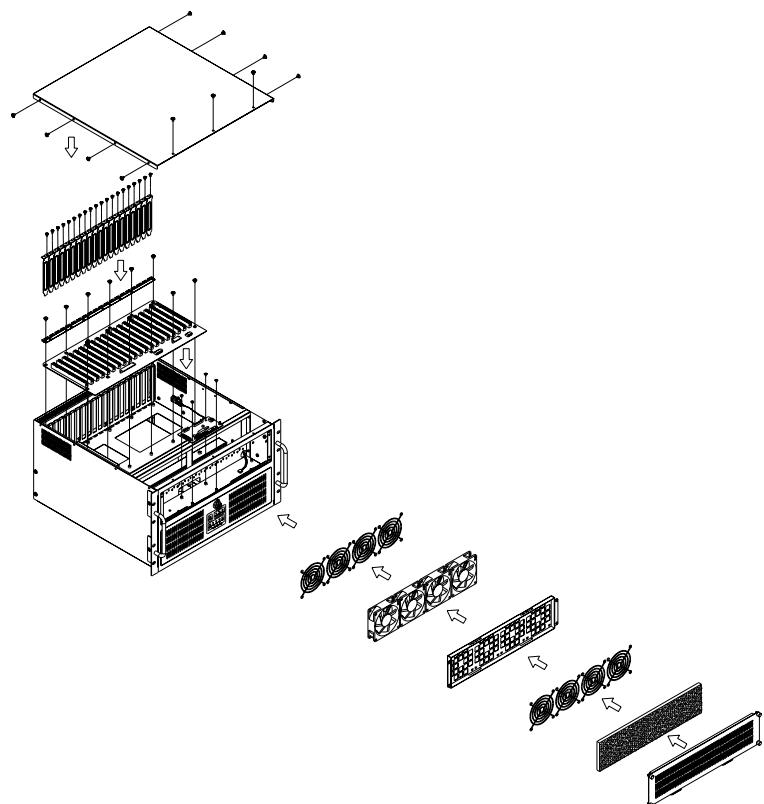


Figure A.1 Exploded Diagram (1)

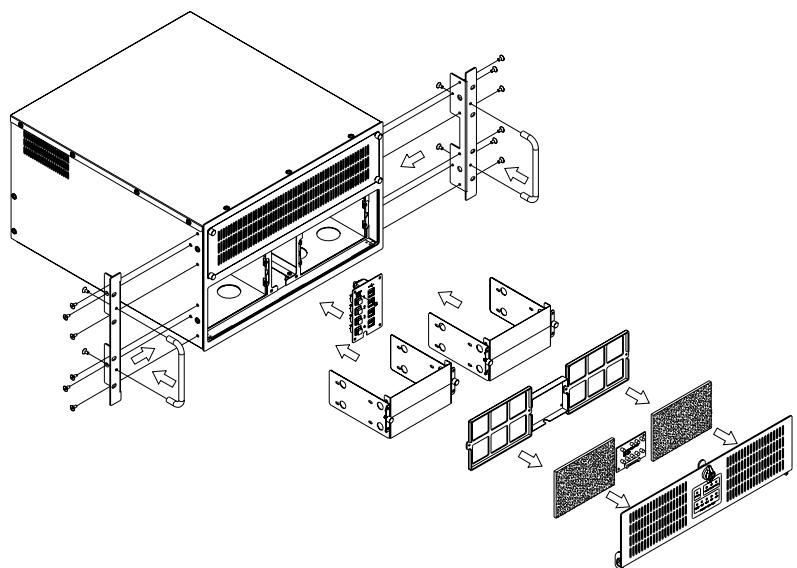


Figure A.2 Exploded Diagram (2)

Appendix **B**

Backplane Options

B.1 Backplane Options

IPC-622 supports a variety of backplanes, from 18-slot to 20-slot. Users can contact an Advantech local sales representative for detailed backplane specification and relevant information.

Table B.1: Backplane Options

Model Name	Segment	Slots Per Segment			
		PICMG	PICMG/PCI	PCI	ISA
PCA-6120P4	Single	2	--	4	14
PCA-6120P12	Single	1	1	11	7
PCA-6120P18	Single	1	1	17	1
PCA-6119P7	Single	2	--	7	10
PCA-6119P16X	Single	2	--	16	1
PCA-6119P17	Single	1	1	16	--
PCA-6120DP4	Dual	4	2	6	7
PCA-6120Q	Quad	--	--	--	20
PCA-6116QP2	Quad	7	--	8	1
PCA-6115QP2X	Quad	7	--	8	--

www.advantech.com

Please verify specifications before quoting. This guide is intended for reference purposes only.

All product specifications are subject to change without notice.

No part of this publication may be reproduced in any form or by any means, electronic, photocopying, recording or otherwise, without prior written permission of the publisher.

All brand and product names are trademarks or registered trademarks of their respective companies.

© Advantech Co., Ltd. 2009